Produkte Products



Prüfbericht-Nr.: Test Report No.:	50221368 003	Auftrags-Nr.: Order No.:	156105133	Seite 1 von 11 Page 1 of 11
Kunden-Referenz-Nr.: Client Reference No.:	N/A	Auftragsdatum: Order date:	2019-10-07	
Auftraggeber:	LG Chem, Ltd.			
Client:	128, Yeoui-daero, Yeongdeu	ngpo-gu, Seoul ,150)-721, Rep. of Korea	
Prüfgegenstand: Test item:	Secondary Lithium System, Li	NiMnCoO ₂		
Bezeichnung / Typ-Nr.: Identification / Type No.:	RESU10M			
Auftrags-Inhalt: Order content:	Notice of Alteration			
Prüfgrundlage: Test specification:	IEC 62619:2017 Secondary cells and batteries Safety requirements for secon applications			
Wareneingangsdatum: Date of receipt:	2019-10-07			
Prüfmuster-Nr.: Test sample No.:	N/A			
Prüfzeitraum: Testing period:	N/A	Soo ph	ro dotoil	
Ort der Prüfung: Place of testing:	TÜV Rheinland Korea Ltd.	See photo document for more detail		
Prüflaboratorium: Testing laboratory:	TÜV Rheinland Korea Ltd.			
Prüfergebnis*: Test result*:	Pass			
geprüft/ tested by:		kontrolliert/ revi	ewed by:	
2019-10-07 Seung-Wook I Project Engine	5	2019-10-07 Hwan Technical	gHyun No / 🛛 📈 Certifier	othwardbyr
Datum Name/Stellu Date Name/Positio	•		me/Stellung me/Position	Unterschrift Signature
Sonstiges/ Other Aspect				
 BMS Software version Addition of alternate se Refer to General Product 	-			
	standes bei Anlieferung:	Prüfmuster vollstä	ndig und unbeschäd	iat
Condition of the test item	-	Test item complete		igi
Legend: 1 = very good	2 = good $3 = satisfactory$	ht nicht o.g. Prüfgrundlage(n	4 = ausreichend N/A = nicht anwendbar 4 = sufficient N/A = not applicable	5 = mangelhaft N/T = nicht getestet 5 = poor N/T = not tested
auszugsweise vervielfältigt This test report only relates t	sich nur auf das o.g. Prüfm werden. Dieser Bericht berechtig o the a. m. test sample. Without pe licated in extracts. This test report	t nicht zur Verwendu ermission of the test ce	ng eines Prüfzeichen enter this test report is	S.



TEST REPORT IEC 62619

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications

Report Number	50221368 003
Date of issue	2019-10-07
Total number of pages	11 pages
Name of Testing Laboratory	TÜV Rheinland Korea Ltd.
preparing the Report:	2F, Young City, N-Tower, 25, Mullae-ro 28-gil, Yeongdeungpo- gu, Seoul, 07298, Rep. of Korea
Applicant's name:	LG Chem, Ltd.
Address:	128, Yeoui-daero, Yeongdeungpo-gu, Seoul, 150-721, Rep. of Korea
Test specification:	
Standard:	IEC 62619: 2017
Test procedure:	See cover page
Non-standard test method:	N/A
Test Report Form No	IE62619A
Test Report Form(s) Originator:	UL(Demko)
Master TRF:	Dated 2018-06-07

Copyright © 2018 IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System). All rights reserved.

This publication may be reproduced in whole or in part for non-commercial purposes as long as the IECEE is acknowledged as copyright owner and source of the material. IECEE takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.

This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.



Page 3 of 11

Test item description:	Secondary Lithium Sys	
Trade Mark:	LG CHEM or LG CHEM	И.
Manufacturer	LG Chem, Ltd.	
Model/Type reference:	RESU10M	
Ratings:	DC 155.4 V, 63 Ah	
Responsible Testing Laboratory (as applic	able), testing procedu	ure and testing location(s):
CB Testing Laboratory:	TÜV Rheinland Korea	Ltd.
Testing location/ address		ver, 25, Mullae-ro 28-gil, oul, 07298, Rep. of Korea
Tested by (name, function, signature)	Seung-Wook Lee, Project Engineer	Sevingwook
Approved by (name, function, signature)	HwangHyun No, Technical Certifier	Serngwook Nottwarflym
Testing procedure: TMP/CTF Stage 1:		
Testing location/ address		
Tested by (name, function, signature)		
Approved by (name, function, signature)		
1		
Testing procedure: WMT/CTF Stage 2:		
Testing location/ address		
Tested by (name + signature)		
Witnessed by (name, function, signature)		
Approved by (name, function, signature)		
Testing procedure: SMT/CTF Stage 3:		
Testing procedure: CTF Stage 4:		
Testing location/ address		
Tested by (name, function, signature)		
Witnessed by (name, function, signature)		
Approved by (name, function, signature)		
Supervised by (name, function, signature)		

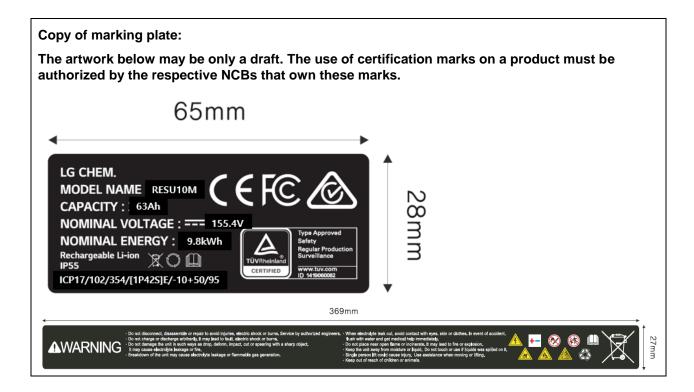


Page 4 of 11

List of Attachments (including a total number o	f pages in each attachment):
Attachment 1: NOTICE OF ALTERATIONS/MOD	IFICATION (1 page)
Summary of testing:	
Tests performed (name of test and test clause):	Testing location:
No Test	TÜV Rheinland Korea Ltd.
	2F, Young City, N-Tower, 25, Mullae-ro 28-gil, Yeongdeungpo-gu, Seoul, 07298, Rep. of Korea
Summary of compliance with National Difference	ces (List of countries addressed):
	-
N/A	
igsquire The product fulfils the requirements of EN 6.	2619: 2017



Page 5 of 11





Page 6 of 11

Test item particulars:	Secondary Lithium System
Classification of installation and use	Stationary applications
Supply Connection	N/A
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement::	F (Fail)
Testing:	
Date of receipt of test item:	2019-10-07
Date (s) of performance of tests:	N/A
General remarks:	
"(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to th Throughout this report a comma / point is u	ie report.
Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	 ☐ Yes ☑ Not applicable
When differences exist; they shall be identified in the	he General product information section.
Name and address of factory (ies):	PEOPLEWORKS
	225, Suchul-daero, Gumi-si, Gyeongsangbuk-do, 39270, Rep. of Korea



General product information and other remarks:

Report Summary

All applicable tests according to IEC 62619:2017 have been carried out.

Product Description

The product uses cell model, JH3, manufactured by LG Chem, Ltd., which is certified to IEC 62619: 2017, certification number R1 50345796. Please see Table ANNEX A for more details.

Additional Information

The electronic circuits and software controls for the Secondary Li-ion System replied upon as the primary safety protection, which have been evaluated in accordance with UL/IEC 60730-1 Annex H. See more details, UL file number, MH49414, Project: 4788924322.

Engineering Condition of Acceptability

When installed in an end-product, consideration must be given to the following:

- •The investigated Pollution Degree is 2.
- •This product has been evaluated for indoor and outdoor use.

Model specification

		RESU10M
	Cell Configuration	1P_42S
	Rated Capacity, Ah	63
	Nominal Voltage, V	155.4 Vdc
	Nominal Charging Voltage, V	176.4 Vdc
	Final voltage / End of discharge voltage, V	126 Vdc
ε	Profile of standard charge	CC/CV mode: 18.9 A, 176.4 Vdc, Cut off: 3.15 A
System	Profile of standard discharge	CC mode: 18.9 A, Cut off: 126 Vdc
γ S	Maximum current of the recommended charger (A)	40 A
Battery	Upper limit charging voltage (V)	176.4 Vdc
щ	Maximum operating temperature (°C)	50 °C
	Wh rating (Wh)	9.8 kWh
	Nominal mass (g)	Max. 77 kg
	External dimensions (mm)	452 mm x 511 mm x 240 mm
	BMU Identification / Type No.	RESU GEN2, RESU_JH3
	BMU / BMS software/hardware version	1.1.1.4 / V03

History of amendments and modifications:

Ref. No. 50221368 001 (original test report)

Ref. No. 50221368 002 (amendment 1)

Ref. No. 50221368 003 (amendment 2)

Amendment 1:

- 1. BMS software version was updated:
 - 1) From 1.0.1.3 to 1.0.1.4
- The updated BMS software version does not impact the test results and it also does not adversely
 affect the safety-related functions. Hence, no test was deemed necessary.
- Functional safety evaluation was conducted on software update by UL. (Project: 4789087084)
- 2. Packing information in PHOTO DOCUMENTATION was updated.

Amendment 2:



- 1. BMS software version was updated:
 - 1) From 1.0.1.4 to 1.1.1.4
- The updated BMS software version does not impact the test results and it also does not adversely
 affect the safety-related functions. Hence, no test was deemed necessary.
- Functional safety evaluation was conducted on software update by UL. (Project: 4789189517)
- 2. Addition of alternate sensing cable.
- Refer to Table 5.1 Critical components information.



Page 9 of 11

	IEC 62619		
Clause	Requirement + Test	Result - Remark	Verdict

8	BATTERY SYSTEM SAFETY (CONSIDERING FUNCTIONAL SAFETY)			
8.1	General requirements	See below	Р	
	Functional safety analysis for critical controls	Reliance on electric, electronic and software controls and systems for critical safety were subjected to analysis for functional safety.	Ρ	
	Conduct of a process hazard, risk assessment and mitigation of the battery system	Covered by UL/IEC 60730-1 Annex H.	Р	
		Reference Number:		
		UL File Number, MH49414, Project number, 4789189517		
8.2	Battery management system (or battery management unit)			
8.2.1	Requirements for the BMS	Complied.	Р	
	The safety integrity level (SIL) target of the BMS	Covered by UL/IEC 60730-1 Annex H.	Р	
		Reference Number:		
		UL File Number, MH49414, Project number, 4789189517		
		(Software class B)		
	The charge control evaluated by tests in clauses 8.2.2 to 8.2.4	See Report No. 50221368 001 for more details.	Р	



Page 10 of 11

		IEC 62619		
Clause	Requirement + Test		Result - Remark	Verdict

5.1 TABLE	: Critical compon	ents informatio	n		Р
Object/part no.	Manufacturer/ trademark	Type/model	Technical data	Standard	Mark(s) of conformity ¹⁾
Insulation:					
- Silicone Rubber Compound (Bottom cover)	HRS CO LTD	HR-7020U(BK)	Min. thickness 0.5 mm, V-0, 150 °C	ANSI/UL 746D, CSA-C22.2 No. 0.17	RU (E98818)
- Shrinkable tubing	MIRAE KDK CO LTD	ACE TUBE HF	600 V, 125 °C, VW-1	ANSI/UL 224, CSA-C22.2 No. 198.1 (2006)	RU (E58072)
Wiring:					
- Power cable	DO WOO ELECTRIC WIRE CO LTD	Style 1283	6 AWG, 600 V, 105 °C	UL 758	RU (E351213)
- Sensing cable	KISEONG CABLE	Style 1007	22 AWG, 80 °C, 300 V	UL 758	RU (E203454)
- Sensing cable (alternate)	Interchangeable	Interchangeab le	Min. 22 AWG, 80 °C, 300 V	UL 758	UL approved
Bus bar	Interchangeable	Interchangeabl e	C1100, Ni coating (1 ~ 8 µm)	IEC 62619: 2017	Tested in appliance
Encapsulation:		•			
- Top Cover, Bottom Cover	LG Chem, Ltd	Interchangeabl e	Metal, ALDC12 (Aluminium die casting alloys)	IEC 62619: 2017	Tested in appliance
- End plate, Top plate, Fuse cover	LG Chem, Ltd	Interchangeabl e	Metal, SGCC, thickness 1.2 mm	IEC 62619: 2017	Tested in appliance
- Cell cartridge, End cover	LG Chem, Ltd.	LUPOL GP- 1007F(#)	V-2, RTI [IMPACT] = 65 °C at Min. Thk 0.75 mm, RTI [IMPACT] = 120 °C at Min. Thk 1.5 mm, CTI = 0	ANSI/UL 94, CSA-C22.2 No. 0.17	RU (E67171)
- Busbar housing	LG Chem, Ltd.	LUMILOY GN- 2206F(#)	5VA at Min. Thk 2.0 mm, V-1 at Min. Thk 0.8 mm, RTI [IMPACT] = 65 °C, CTI = 3	ANSI/UL 94, CSA-C22.2 No. 0.17	RU (E67171)
Terminal Block (BPU- PCS)	OSADA	OTB-260SH	600 V, 50 A	IEC 62477-1, UL1059	RU (E121961)
Temperature / current i	management devices	s, additional:			
BMU / BMS	LG Chem, Ltd.	RESU GEN2, RESU_JH3	1.1.1.4 / V03	UL 991, ANSI/UL 1998	Tested in appliance



Report No. 50221368 003

Page 11 of 11

			IEC 6	2619				
Clause	Require	ement + Test			Result - R	emark	Ver	dict
Terminal (cor	nector)	YEON HO ELECTRONICS CO LTD	SMH200-24C	PA66, V-0, 250 V, 3 A, ANSI/UL 94, RL 85 °C CSA-C22.2 No. 182.3		RU (E108	3706)	
Cell		LG Chem, Ltd.	JH3	3.7 V, 63 Ał	h	UL 1642, IEC 62619:2017	RU (MH1989 TUV Bau (R1 50345796	art
Circuit Breake	er	ABB	S202M UC50	440 V, 50 A	, 10 kA	IEC 60947-2, IEC60898-2, UL 1077	RU(E761 CE	26),
Fuse		COOPER BUSSMANN LLC	50FE	500 V, 50 A	, 200 kA	IEC 269-4, UL 248-1	RU (E919	158)
Main Contact	or	YM Tech	EVR50-12S	450 V, 50 A	ι.	IEC60947-5-1, UL60947-1, JIS5442	CE (C009 CB20136 -049498) (E210800	CQC , RU
SMPS		KOREA TAIYO YUDEN CO.,LTD	TYDD30W1LA 01	Input: (36 ~ Output: (11. 12.36) V, 70	.64 ~	UL 60950-1, IEC 60950-1	RU (E221	347)
Label		DAEHAN PRINTING INC	DH-9513	(-40 to 80) °	Ő	ANSI/UL 969	RU (MH4980	4)

END OF TEST REPORT



CERTIFICATE

of Conformity EC Council Directive 2014/30/EU Electromagnetic Compatibility

Registration No.:

AE 50429270 0001

Report No.:

50222838 001

Holder:

LG Chem, Ltd. 128, Yeoui-daero, Yeongdeungpo-gu, Seoul 150-721 Rep. of Korea

Product:

Battery Pack

Identification:Type Designation:RESU 10MSerial Number:none(prototype)

 Tested acc. to:
 EN 61000-6-1:2007

 EN 61000-6-3:2007+A1

This certificate of conformity is based on an evaluation of a sample of the above mentioned product. Technical Report and documentation are at the Licence Holder's disposal. This is to certify that the tested sample is in conformity with all provisions of Annex I of Council Directive 2014/30/EU. This certificate does not imply assessment of the production of the product and does not permit the use of a TÜV Rheinland mark of conformity. The holder of the certificate is authorized to use this certificate in connection with the EC declaration of conformity according to the a.m. Directive.

Date 11.02.2019

10/020 d 04.08

Certification Body TÜVRheinland ш **TagSun Park** Mizierung⁵

TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnberg

CE The CE marking may only be used if all relevant and effective EC Directives are complied with.



Page 2 of 7

Report No. 50212139 003

Test item description:				
Trade Mark:	LG			
Manufacturer:	LG Chem, Ltd.			
	188, Munji-ro, Yuseong-gu, Daejeon, 305-738, Rep. of Korea			
Model/Type reference:	(see cover page)			
Ratings:	(see page 7 for more details)			
Testing procedure and testing location:				
CB Testing Laboratory:				
Testing location/ address	:			
Associated CB Testing Laborato	tory:			
Testing location/ address				
Tested by (name + signature)	:			
Approved by (name + signature)	:			
☐ Testing procedure: TMP /CTF Sta	tago 1:			
	-			
Testing location/ address				
Tested by (name + signature)				
Approved by (name + signature)	: (see cover page)			
Testing procedure: WMT/CTF St	Stage 2:			
Testing location/ address				
Tested by (name + signature)				
Witnessed by (name + signature)				
Approved by (name + signature)	:			
Testing procedure: SMT/CTF Stage 3 or 4:				
Testing location/ address				
Tested by (name + signature)				
Witnessed by (name + signature)	:			
Approved by (name + signature)	:			
Supervised by (name + signature)	:			



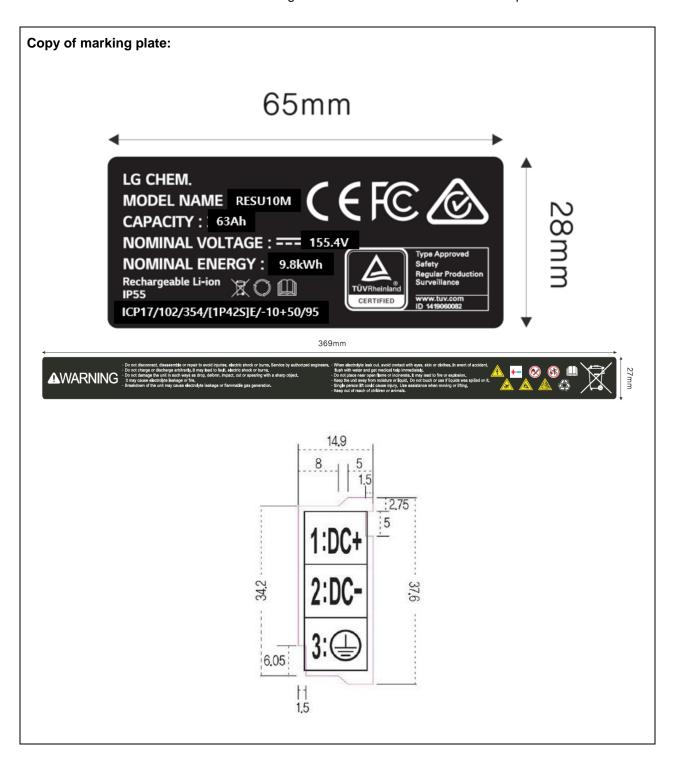
Report No. 50212139 003

Page 3 of 7

List of Attachments (including a total number of pages in each attachment):		
Attachment separated from this Test Report:	:	
- 50212139 003_CDF for Construction Data	a Form : 4 pages	
Summary of testing:		
Tests performed (name of test and test	Testing location:	
clause):	TÜV Rheinland Korea Ltd.	
N/A	Young City, N-Tower, 25, Mullae-ro 28-gil, Yeongdeungpo-gu, Seoul #07298, Rep. of Korea	
Summary of compliance with National Different	ences:	
List of countries addressed:		
N/A		
☑ The product fulfils the requirements of IE 2:2013 and EN 60950-1:2006 + A11:2009 + A1	C 60950-1:2005 (Second Edition) + Am 1:2009 + Am I:2010 + A12:2011 + A2:2013.	



Page 4 of 7





Page 5 of 7

Report No. 50212139 003

Test item particulars:	
Equipment mobility	[] movable [] hand-held [] transportable [V] stationary [] for building-in [] direct plug-in
Connection to the mains:	[] pluggable equipment [] type A [] type B [] permanent connection [] detachable power supply cord [] non-detachable power supply cord [V] not directly connected to the mains
Operating condition	[V] continuous [] rated operating / resting time:
Access location	[V] operator accessible [] restricted access location
Over voltage category (OVC):	[] OVC I [V] OVC II [] OVC III [] OVC IV [] other:
Mains supply tolerance (%) or absolute mains supply values	N/A
Tested for IT power systems	[] Yes [V] No
IT testing, phase-phase voltage (V)	
Class of equipment:	[V] Class I [] Class II [] Class III [] Not classified
Considered current rating of protective device as part of the building installation (A)	N/A
Pollution degree (PD)	[] PD 1 [V] PD 2 [] PD 3
IP protection class	IP55
Altitude during operation (m)	Less than 2000 m
Altitude of test laboratory (m)	Less than 2000 m
Mass of equipment (kg)	Max. 77 kg

Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	(see cover page)
Date (s) of performance of tests	(see cover page)



LG Chem, Ltd. 128, Yeoui-daero, Yeongdeungpo-gu, Seoul, Korea Global Standard Certification Team Tel: 82-42-870-6195, Fax: 82-42-863-0182

If any of pages is not legible or has not been received, please notify our office for re-transmission

CERTIFICATE OF COMPLIANCE

The following product has been evaluated according to the 6th revised edition of the UN Manual of Tests and Criteria.

We, LG Chem, Ltd., hereby certify that this battery meets the requirements of the regulation for transportation of lithium-ion cells, batteries and single cell batteries.

□ Lithium-ion cell ☑ Lithium-ion battery □ Lithium-ion single cell battery		
Model name	RESU 10M	
Cell Model name	ЈНЗ	
Nominal voltage	77.7 V	
capacity	63 Ah	

Reviewed By: Jae Seung Lee

Professional Global Standard Certification Team LG Chem, Ltd. E-mail: <u>Paradiso@lgchem.com</u> Approved By: DaeHo Nam

mul

Team Leader Global Standard Certification Team LG Chem, Ltd. E-mail: <u>kkammy@lgchem.com</u>